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**AMENDMENTS TO THE CLAIMS:** 

This listing of claims will replace all prior versions, and listings, of claims in the

application:

Claims 1-78 (Cancelled).

79. (Previously Presented) Apparatus, comprising a moulding unit having a punch and a

cavity mould movable along a path between an open position in which said punch and

said cavity mould are distanced apart from each other to receive a dose of plastics

therebetween, and a closed position in which said punch and said cavity mould are

aligned and interact to form an item by pressing said dose, said punch being kept at a

height which is not greater than the height of said cavity mould along said path, the

apparatus further comprising a supporting arrangement for supporting said dose, said

supporting arrangement extending externally of said cavity mould for supporting said

dose between said punch and said cavity mould in said open position.

80. (Previously Presented) Apparatus according to claim 79, wherein said punch is placed

under said cavity mould.

81. (Previously Presented) Apparatus according to claim 79, wherein said punch and said

cavity mould are placed on a common horizontal plane.

82. (Previously Presented) Apparatus according to claim 79, wherein said cavity mould is

movable between said closed position and said open position.

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- 83. (Previously Presented) Apparatus according to claim 79, wherein said punch is movable between said closed position and said open position.
- 84. (Previously Presented) Apparatus according to claim 79, wherein said moulding unit is mounted on a rotating carousel.
- 85. (Previously Presented) Apparatus according to claim 79, wherein said supporting arrangement is driven by a cam arrangement.
- 86. (Previously Presented) Apparatus according to claim 84, wherein said supporting arrangement is driven by a cam arrangement.
- 87. (Previously Presented) Apparatus according to claim 85, wherein said cam arrangement is fixed to said punch.
- 88. (Previously Presented) Apparatus according to claim 85, wherein said cam arrangement is fixed to said cavity mould.
- 89. (Previously Presented) Apparatus according to claim 86, wherein said cam arrangement is fixed to said carousel.

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90. (Previously Presented) Apparatus according to claim 79, wherein said supporting

arrangement comprises a pair of rods connected to a respective pair of levers hinged at a

base body, each lever of said pair of levers being connected to the other lever of said pair

of levers by a connection rod.

91. (Previously Presented) Apparatus according to claim 79, wherein said supporting

arrangement can be oscillated by a gear device.

92. (Previously Presented) Apparatus according to claim 79, wherein said supporting

arrangement comprises a supporting member which is movable between a dose-receiving

configuration in which said supporting member is so arranged as to retain said dose and a

dose-delivering configuration in which said supporting member is so arranged as to

deliver said dose to said moulding unit.

93. (Previously Presented) Apparatus according to claim 85, wherein said supporting

arrangement comprises a supporting member which is movable between a dose-receiving

configuration in which said supporting member is so arranged as to retain said dose and a

dose-delivering configuration in which said supporting member is so arranged as to

deliver said dose to said moulding unit.

94. (Previously Presented) Apparatus according to claim 93, wherein said cam arrangement

has a first portion for driving said supporting member and a further supporting member in

said dose-receiving configuration and a second portion for driving said supporting

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member and said further supporting member in a dose-pinching configuration in which

said dose is pinched between said supporting member and said further supporting

member, said second portion being adjacent to said first portion.

95. (Previously Presented) Apparatus according to claim 93, wherein said supporting member

can be oscillated parallelly to an axis along which said punch and said cavity mould are

movable.

96. (Previously Presented) Apparatus according to claim 93, wherein said supporting member

is made from porous material.

97. (Previously Presented) Apparatus according to claim 93, wherein said supporting member

comprises a tubular supporting member having holes through which a fluid can be

injected toward said dose.

98. (Previously Presented) Apparatus according to claim 93, wherein said supporting member

is made from thermally substantially non-conductive material.

99. (Previously Presented) Apparatus according claim 93, wherein said supporting member is

substantially L-shaped.

100. (Previously Presented) Apparatus according to claim 93, wherein said supporting member

is coated by a substantially non stick material.

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- 101. (Previously Presented) Apparatus according to claim 79, wherein said supporting arrangement is mounted on said punch.
- 102. (Previously Presented) Apparatus according claim 79, wherein said supporting arrangement is mounted on said cavity mould.
- 103. (Previously Presented) Apparatus according to claim 79, wherein said supporting arrangement is actuated along said path independently of said cavity mould and/or said punch.
- 104. (Previously Presented) Apparatus according to claim 86, wherein said supporting arrangement is mounted on said carousel.
- 105. (Previously Presented) Apparatus according to claim 79, and further comprising a dose-delivering mouth of an extruder interposed between said punch and said cavity mould in said open position.
- 106. (Previously Presented) Apparatus according to claim 105, wherein a severing arrangement co-operates with said dose-delivering mouth (so as to sever said dose from said extruder.

107. (Previously Presented) Apparatus according to claim 106, wherein said severing

arrangement is mounted on said moulding unit.

108. (Previously Presented) Apparatus according to claim 106, wherein said severing

arrangement is rotatable around a respective axis.

109. (Previously Presented) Apparatus according to claim 108, wherein said severing

arrangement is driven by an independent motor unit.

110. (Previously Presented) Apparatus according to claim 103, and further comprising a dose-

delivering mouth of an extruder interposed between said punch and said cavity mould in

said open position.

111. (Previously Presented) Apparatus according to claim 110, wherein said severing

arrangement is provided with a blade connected to said supporting member.

112. (Previously Presented) Apparatus according claim 106, wherein said severing

arrangement is provided with a knife mounted on said punch or on said cavity mould.

113. (Previously Presented) Apparatus according to claim 79, wherein in said open position in

which said punch and said cavity mould are distanced apart from each other a plurality of

doses of plastics is placed between said punch and said cavity mould, so as to interact

when said punch and said cavity mould are brought in said closed position.

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114. (Previously Presented) Apparatus, comprising a moulding unit having a punch and a

cavity mould movable between an open position in which said punch and said cavity

mould are distanced apart from each other to receive a dose of plastics therebetween, and

a closed position in which said punch and said cavity mould interact to form an item by

pressing said dose, a supporting arrangement extending externally of said cavity mould

for supporting said dose between said punch and said cavity mould in said open position,

wherein said supporting arrangement can be oscillated by a movable cam arrangement.

115. (Previously Presented) Apparatus according to claim 114, wherein said cam arrangement

is fixed relative to said punch.

116. (Previously Presented) Apparatus according to claim 114, wherein said cam arrangement

is fixed relative to said cavity mould.

117. (Previously Presented) Apparatus, comprising a pair of rods for supporting a dose of

plastics between a punch and a cavity mould, said pair of rods being connected to a

respective pair of levers hinged at a base body, each lever of said pair of levers being

connected to the other lever of said pair of levers by a connection rod.

118. (Previously Presented) Apparatus according to claim 117, and further comprising a cam

arrangement associated to a lever of said pair of levers to move said pair of levers

between a dose-receiving position in which a dose of plastics is received on said pair of

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rods and a dose delivering-position in which said dose is delivered between said punch

and said cavity mould.

119. (Previously Presented) Apparatus according to claim 118, wherein said connection rod is

hinged to an end portion of said lever and to an intermediate portion of a further lever of

said pair of levers.

120. (Previously Presented) Apparatus, comprising a moulding unit having a punch and a

cavity mould movable along an axis between an open position in which said punch and

said cavity mould are distanced apart from each other to receive a dose of plastics

therebetween, and a closed position in which said punch and said cavity mould interact to

form an item by pressing said dose, a supporting arrangement for supporting said dose

between said punch and said cavity mould and having a member which can be oscillated

parallely to said axis.

121. (Previously Presented) Apparatus according to claim 120, wherein said axis is

substantially horizontal and said member is oscillatable on a substantially horizontal

plane.

122. (Previously Presented) Apparatus according to claim 120, wherein said member is fixed

to a lever capable of actuating said member between said open position and said closed

position, said lever comprising a first arm substantially parallel to said member and a

second arm joining said first and said member.

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123. (Previously Presented) Apparatus according to claim 122, wherein said second arm is

substantially perpendicular to said first arm.

124. (Previously Presented) Apparatus, comprising a moulding unit having a punch and a

cavity mould movable between an open position in which said punch and said cavity

mould are distanced apart from each other to receive a dose of plastics therebetween, and

a closed position in which said punch and said cavity mould interact to form an item by

pressing said dose, a supporting arrangement for supporting said dose between said punch

and said cavity mould, wherein said supporting arrangement can be oscillated by a gear

device.

125. (Previously Presented) Apparatus according to claim 124, wherein said moulding unit is

mounted on a carousel rotatable around an axis, said gear device comprising a first gear

device associated to said moulding unit and a second gear device stationary with respect

to said carousel.

126. (Previously Presented) Apparatus according to claim 125, wherein said supporting

arrangement comprises a supporting member oscillatable on a plane substantially

perpendicular to said axis.

127. (Previously Presented) Apparatus, comprising a moulding unit having a punch and a

cavity mould movable along an axis between an open position in which said punch and

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said cavity mould are distanced apart from each other to receive a dose of plastics

therebetween, and a closed position in which said punch and said cavity mould interact to

form an item by pressing said dose, a supporting arrangement for supporting said dose

between said punch and said cavity mould, said supporting arrangement comprising a

supporting member of porous material.

128. (Previously Presented) Apparatus, comprising a moulding unit having a punch and a

cavity mould movable along an axis between an open position in which said punch and

said cavity mould are distanced apart from each other to receive a dose of plastics

therebetween, and a closed position in which said punch and said cavity mould interact to

form an item by pressing said dose, a supporting arrangement for supporting said dose

between said punch and said cavity mould, said supporting arrangement comprising a

tubular supporting member having holes through which air can be injected toward said

dose.

129. (Previously Presented) Apparatus, comprising a moulding unit having a punch and a

cavity mould movable along an axis between an open position in which said punch and

said cavity mould are distanced apart from each other to receive a dose of plastics

therebetween, and a closed position in which said punch and said cavity mould interact to

form an item by pressing said dose, a supporting arrangement for supporting said dose

between said punch and said cavity mould, said supporting arrangement comprising a

supporting member of thermally substantially non-conductive material.

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130. (Previously Presented) Apparatus, comprising a moulding unit having a punch and a cavity mould movable between an open position in which said punch and said cavity mould are distanced apart from each other to receive a dose of plastics therebetween, and a closed position in which said punch and said cavity mould interact to form an item by pressing said dose, a dose-delivering mouth of an extruder being interposed between said

punch and said cavity mould in said open position.

131. (Previously Presented) Apparatus according to claim 130, wherein a severing arrangement co-operates with said dose-delivering mouth so as to sever said dose from said extruder.

132. (Previously Presented) Apparatus according to claim 131, wherein said severing arrangement is mounted on said moulding unit.

133. (Previously Presented) Apparatus according to claim 131, wherein said severing arrangement is rotatable around a respective axis.

- 134. (Previously Presented) Apparatus according to claim 133, wherein said severing arrangement is driven by an independent motor unit.
- 135. (Previously Presented) Apparatus according to claim 131, wherein said severing arrangement is provided with a blade connected to a supporting member of a supporting arrangement for supporting said dose between said punch and said cavity mould.

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136. (Previously Presented) Apparatus according to claim 131, wherein said severing

arrangement is provided with a knife mounted on said punch or on said cavity mould.

137. (Previously Presented) Apparatus, comprising a moulding unit having a punch and a

cavity mould movable between an open position in which said punch and said cavity

mould are distanced apart from each other and receive a plurality of doses of plastics

therebetween, and a closed position in which said punch and said cavity mould interact to

form an item by pressing said plurality of doses.

138. (Previously Presented) Apparatus, comprising a moulding unit having a punch and a

cavity mould one of which serving as a receiving member for receiving a dose of plastics

in an open position, said moulding unit being movable along a path between said open

position and a closed position in which said punch and said cavity mould interact to form

an item by pressing said dose, a channel system being provided to surround said receiving

member in said open position along said path.

139. (Previously Presented) Apparatus according to claim 138, and comprising a further

channel which surrounds a transferring device for transferring said dose from an extruder

mouth to said moulding unit, said further channel extending along a further path leading

towards said path.

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140. (Previously Presented) Apparatus according to claim 137, and further comprising a

supporting arrangement extending externally of said moulding unit and interposed

between said punch and said cavity mould for supporting said dose.

141. (Previously Presented) Apparatus according to claim 140, wherein said supporting

arrangement comprises a supporting member of porous material.

142. (Previously Presented) Apparatus according to claim 140, wherein said supporting

arrangement comprises a supporting member having holes through which fluid can be

injected toward said dose.

143. (Previously Presented) Apparatus according to claim 140, wherein said supporting

arrangement comprises a supporting member of thermally substantially non-conductive

material.

144. (Previously Presented) Apparatus, comprising a pair of rods for supporting a dose of

plastics between a punch and a cavity mould, said pair of rods being actuatable by a cam

arrangement having a first portion for driving said rods in a dose-receiving position in

which said dose is received above said rods and a second portion for driving said rods in

a dose-pinching position in which said dose is pinched between said rods, said second

portion being adjacent to said first portion.

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145. (Previously Presented) Apparatus according to claim 144, wherein said first portion and

said second portion are arranged in sequence along a direction, said punch and/or said

cavity mould being movable along said direction to open or close said moulding unit.

146. (Previously Presented) Apparatus according to claim 144, wherein said cam arrangement

comprises a third portion for driving said pair of rods in a dose-delivering position in

which said dose is delivered between said punch and said cavity mould.

147. (Previously Presented) Apparatus according to claim 146, wherein said first portion, said

second portion and said third portion are arranged in sequence along said direction.

148. (Withdrawn) A mould compression item comprising a body formed from a plurality of

plastic materials having different properties and/or appearance from one another.

149. (Withdrawn) An item according to claim 148, wherein said plurality of plastic materials

comprises first plastic material and second plastic material.

150. (Withdrawn) An item according to claim 149, wherein said first and second plastic

materials define adjacent portions of a container closure.

151. (Withdrawn) An item according to claim 150, wherein said adjacent portions are arranged

one inside another in said container closure.

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152. (Withdrawn) An item according to claim 150, wherein said adjacent portions are arranged

side by side in said container closure.

153. (Withdrawn) An item according to claim 152, wherein a hinge is obtained in one of said

adjacent portions.

154. (Withdrawn) Method, comprising delivering a plurality of doses of plastics to a moulding

unit and pressing together said plurality of doses between a punch and a cavity mould.

155. (Withdrawn) Method for compression moulding of plastics items, comprising forming a

dose of plastic material in a moulding unit by bringing together a punch and a cavity

mould, wherein before said bringing together, said dose is propelled towards either said

punch, or said cavity mould.

156. (Withdrawn) Method for compression moulding of plastics items, comprising forming a

dose of plastics in a moulding unit by bringing together a punch and a cavity mould, and

further comprising, before said bringing together, resting said dose on a pair of rods,

moving said rods close to one another so as to pinch said dose, and delivering said dose

from said rods to said moulding unit, wherein between said resting and said moving said

dose remains in contact with said rods.

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